

# The Strategies to Increase Taxol Production by Using *Taxus mairei* Cells Transformed with TS and DBAT Genes

Cheng-Kuen Ho<sup>a\*</sup>, Shu-Hwa Chang<sup>a</sup>, JrHau Lung<sup>a</sup>,  
Chung-Jui Tsai<sup>b</sup>, and Kao-Phone Chen<sup>a</sup>

<sup>a</sup> *Silviculture Division, Taiwan Forestry Research Institute  
53 Nanhai Rd, Taipei 100, Taiwan.*

<sup>b</sup> *School of Forestry and Wood Products,  
Michigan Technological University, U.S.A.*

**Abstract:** Taxol is an expensive anti-cancer drug to cure ovarian, breast and lung cancers. An increase in taxol yield in *Taxus* cell cultures has been viewed as a great economical potential. Since taxol yield is low in plants and cell cultures, the greater amounts of two taxoids: 10-deacetyl baccatin III (DB) and baccatin III (BC) have been used as precursors to synthesize taxol. To increase the taxoid yield in cell cultures, a good cell line and methyl jasnomate (MJ) treatment have been proved to be effective in many studies. In our present study, MJ not only increased taxoid yield, but also increased the kind of taxoids. We presumed that MJ might be a good indicator to select important genes among the ten genes involved in taxol biosynthesis. We selected and cloned genes of taxadiene synthase (TS) and 10-deacetyl baccatin III-10-O-acetyl transferase (DBAT). TS is the first gene of taxol biosynthesis pathway, while DBAT gene controls the reaction of DB to become BC. We found an overexpression of these two genes in both needles and stems of *Taxus mairei* plants, 8 hours after the MJ treatment, indicating that introgression of these two genes in cell cultures might increase taxoid yield. The construction of 35S promoter and sense DBAT, sense TS, and antisense DBAT gene were made and successfully introduced into cell cultures. We presumed that transformed cells would produce taxoids all the time without MJ treatment. Although, the transgenic cells with sense DBAT gene did increase the yield of both BC and taxol, however, MJ treatment was required to enhance the taxoid yield. It suggests that MJ might regulate genes more than what we thought.

**Keywords:** cell cultures; gene transformation; gene expression; taxoids; *Taxus mairei*.

## 1. Introduction

Taxol, mainly extracted from the bark and needles of slow-growing *Taxus* (yew) species, is recognized as a highly effective anticancer drug (Christopher 1993). There have three valuable taxoids: taxol, 10-deacetyl baccatin III (DB), and baccatin III (BC). Taxol is very expensive. One kg of taxol costs about

200,000 US\$. Usually, taxol concentration in plants is about 0.001 to 0.05%. *T. media* cultivar was the major species to produce taxol. In cell cultures, the concentration of taxol ranged from 0.04 to 0.2%, depending on cell lines. Both DB and BC are precursors of taxol, 1kg of them can be converted into about 0.6 to 0.7 kg taxol (Denis and Greene 1988; Ojima, 1992). The price of DB is about

\* Corresponding author; e-mail: [ckho@serv.tfri.gov.tw](mailto:ckho@serv.tfri.gov.tw)

Accepted for Publication: December 04, 2005

25,000 US\$. DB is rich in *T. baccata*, while BC is rich in cell cultures. DB level can reach about 0.3% in plants, while BC about 0.4% in cell cultures. There are two sources of taxol production. One from traditional cultivation of *Taxus* plants, and another from cell cultures in bioreactor. Until now, most of taxol in market has been obtained DB, only small part directly extracted from plant. In 1995, Phyton Company announced to have a set up of 75 ton-bioreactor, but could not bring the product in the market. Recently, Korea produced taxol from cell cultures, but it did not have any affect the taxol market. Regardless the difficulty in commercialization, cell cultures are still viewed as great economical potential to replace the traditional cultivation system, since it can produce purer taxoids and in greater quantities, though there are risks involved.

## 2. Cell cultures of *Taxus mairei*

*Taxus mairei*, a giant tree, grows at high mountains of Taiwan about 1000-2000 M in elevation. The needles contain valuable taxoids, especially for taxol and its precursor DB. We found some individual trees contained rich taxoids in their needles (Ho *et al.* 1997). We have established a sizable number of plants *in vitro*, from which hundreds of cell cultures lines have been induced, which were investigated for the potential of taxoid production (Chang and Yang, 1996; Chang *et al.*, 2001, 2004, 2005; Chen *et al.*, 2003, 2004; Ho *et al.*, 1997, 2000). We have identified several good cell lines producing taxol and BC. Quantities of both these components increased significantly after 35 days on addition of methyl jasnomate (MJ) in the cultures. MJ has been proved to be very effective in increasing taxoids as evident from several reports and patents (Yukimuni *et al.*, 1996; Mirjalili and Linden, 1996). On comparing the taxoids levels in cultures with and without MJ treatment, it was observed that the kinds of taxoids in cultures without MJ were much less than the MJ treated ones (Figure 1). It

indicates that MJ not only increased taxoid yield, but also increased the kinds of taxoids. The advantage of cell culture lies in its simplicity and purity of extracts. Based on the high quality and yield in cell cultures, if anyone can find a way for mass production of cell cultures in commercial bioreactor, it will be a great opportunity to occupy the 20 billion of taxol market a year! That's the reason why so much research has gone into this area and many patents have been applied.

## 3. Taxol biosynthesis pathway

Due to the low concentration of taxol in yew trees, genetic engineering for manipulation of the taxol biosynthetic pathway (Figure 1) has been viewed as an attractive strategy to increase taxol production. The first gene we selected was TS gene, which was the first gene reported to shift MEP pathway into taxol biosynthesis pathway (Wildung and Croteau, 1996). The second gene we selected was DBAT gene, which controlled the reaction from DB into BC (Walker and Croteau, 2000), both are valuable components as described previously. These two genes have been cloned and sequenced. A 2,743-bp TS cDNA clone was identified from *T. mairei* and designated TmTS. (GenBank accession no. AY365032). The coding sequence of TmTS is highly identical (>96%) to TS genes from *T. chinensis* (accession no. AY007207), *T. X media* (accession no. AY461450), *T. brevifolia* (U48796) and *T. baccata* (accession no. AJ320538). A DBAT cDNA of 1516-bp long was isolated and designated TmDBAT (GenBank accession no. AY 365031). The coding region of TmDBAT shared more than 96% identity to the other DBATs from *T. cuspidata* (AF193765), *T. baccata* (AF456324), and *T. X media* (AY452666) (Lung, 2004).

## 4. The response of cell lines to MJ

We have investigated 41 cell lines for more than 3 to 5 years (Table 2). Each cell line has

its own characteristics. Some cell lines grow rapidly but yield no taxoids. Some lines have taxoids in callus, but it is lost in cell suspension. While, some cell lines perform just apoposite. Some lines react positively with MJ, while others do not show any response. Finally, we have identified two best lines: Line

A is a BC rich line, while Line B is a taxol rich line. These produce high BC and taxol contents when treated with MJ. MJ treatment not only increased taxoid yield, but also increased kind of taxoids as mentioned in Table 1. However, growth rate of cell cultures declined by 20% after MJ treatment.

**Table 1.** Kinds of Taxoids in cell cultures. A: Cultures without MJ treatment (Only one taxoid type seen) B: With MJ treatment (18 taxoids observed).

	Image	Select	Retention Time (min)	Max. Absorbance (au)	Start Wavelength (nm)	End Wavelength (nm)	Lambda Max. (nm)
1		<input type="checkbox"/>	2.933	0.02846	210.0	400.0	211.2
2		<input type="checkbox"/>	3.083	0.01489	210.0	400.0	248.8
3		<input type="checkbox"/>	3.400	0.09422	210.0	400.0	245.3
4		<input type="checkbox"/>	3.733	0.01752	210.0	400.0	217.0
5		<input type="checkbox"/>	4.150	0.00382	210.0	400.0	234.7
6		<input type="checkbox"/>	4.533	0.01489	210.0	400.0	213.5
7		<input type="checkbox"/>	4.683	0.02499	210.0	400.0	210.0
8		<input type="checkbox"/>	5.100	0.00954	210.0	400.0	214.7
9		<input type="checkbox"/>	5.417	0.03988	210.0	400.0	215.8
10		<input type="checkbox"/>	6.317	0.00612	210.0	400.0	211.2
11		<input checked="" type="checkbox"/>	6.767	0.00979	210.0	400.0	225.3
12		<input type="checkbox"/>	7.400	0.00652	210.0	400.0	212.3
13		<input type="checkbox"/>	8.083	0.00476	210.0	400.0	240.6
14		<input type="checkbox"/>	8.467	0.00824	210.0	400.0	244.1
15		<input type="checkbox"/>	9.217	0.01310	210.0	400.0	210.0
16		<input type="checkbox"/>	9.633	0.00892	210.0	400.0	210.0
17		<input type="checkbox"/>	10.717	0.00805	210.0	400.0	257.1
18		<input type="checkbox"/>	11.817	0.03007	210.0	400.0	242.9
19		<input type="checkbox"/>	13.033	0.03960	210.0	400.0	311.6
20		<input type="checkbox"/>	16.517	0.06530	210.0	400.0	214.7
21		<input type="checkbox"/>	23.650	0.00734	210.0	400.0	211.2
22		<input type="checkbox"/>	26.050	0.04732	210.0	400.0	210.0

(A)

	Image	Select	Retention Time (min)	Max. Absorbance (au)	Start Wavelength (nm)	End Wavelength (nm)	Lambda Max. (nm)
1		<input type="checkbox"/>	2.917	0.09298	210.0	400.0	212.3
2		<input type="checkbox"/>	3.083	0.06164	210.0	400.0	212.3
3		<input checked="" type="checkbox"/>	3.350	0.17297	210.0	400.0	215.8
4		<input type="checkbox"/>	3.617	0.07789	210.0	400.0	210.0
5		<input type="checkbox"/>	3.917	0.02116	210.0	400.0	215.8
6		<input checked="" type="checkbox"/>	4.150	0.06406	210.0	400.0	228.8
7		<input type="checkbox"/>	4.567	0.09080	210.0	400.0	219.4
8		<input checked="" type="checkbox"/>	4.717	0.13825	210.0	400.0	228.8
9		<input type="checkbox"/>	5.100	0.01720	210.0	400.0	219.4
10		<input checked="" type="checkbox"/>	5.383	1.19227	210.0	400.0	232.3
11		<input checked="" type="checkbox"/>	6.433	0.02520	210.0	400.0	211.2
12		<input checked="" type="checkbox"/>	6.817	0.17537	210.0	400.0	230.0
13		<input checked="" type="checkbox"/>	7.233	0.10720	210.0	400.0	230.0
14		<input type="checkbox"/>	8.333	0.01570	210.0	400.0	217.0
15		<input type="checkbox"/>	8.900	0.04789	210.0	400.0	220.5
16		<input checked="" type="checkbox"/>	9.617	0.02891	210.0	400.0	230.0
17		<input checked="" type="checkbox"/>	10.517	0.01407	210.0	400.0	227.6
18		<input checked="" type="checkbox"/>	11.100	0.01949	210.0	400.0	230.0
19		<input checked="" type="checkbox"/>	11.483	0.05037	210.0	400.0	232.3
20		<input checked="" type="checkbox"/>	12.517	0.03702	210.0	400.0	230.0
21		<input checked="" type="checkbox"/>	13.817	0.00953	210.0	400.0	213.5
22		<input checked="" type="checkbox"/>	15.300	0.00864	210.0	400.0	210.0
23		<input checked="" type="checkbox"/>	18.217	0.01660	210.0	400.0	210.0
24		<input checked="" type="checkbox"/>	18.983	0.00737	210.0	400.0	212.3
25		<input type="checkbox"/>	20.633	0.03192	210.0	400.0	213.5
26		<input checked="" type="checkbox"/>	23.683	0.10962	210.0	400.0	230.0
27		<input checked="" type="checkbox"/>	26.250	0.05206	210.0	400.0	230.0

(B)

### 5. The strategies to increase taxoids by gene cloning

Based on the understanding of MJ effect, we designed a flow chart (Figure 2). First we cloned TS and DBAT genes and used as a probes to investigate the gene expression of plants with or without MJ treatment. If these genes were strongly regulated by MJ, we presumed that these may be important in taxol biosynthesis. Then, we transferred 35s promoter fused with sense/antisense DBAT and sense TS genes into cells. We expected that these transgenic cell cultures may produce the

desired products all the time without MJ treatment.

### 6. Expression of TS and DBAT genes in plants

Northern blot hybridization was carried out to determine the expression of the TS and DBAT genes in different organs of *T. mairei* cultivar T1 (Figure 3A). The transcripts of both genes are detectable in all organs tested, with the highest accumulation detected in young leaves, followed by young stems. Expression of both genes decreased as the tissue

aged. Expression was weak in mature leaves, mature stems, old stems and in roots. When T1 plants were treated with MJ, their expression levels prior to MJ induction were consistent with previous experiments and were higher in young leaves than mature leaves. MJ triggered a strong and rapid induction of TS and DBAT genes expression within 8 hours (Figure 3B). Young leaves responded

more strongly and quickly than mature leaves (8 hrs vs 1 day). The induction effect was sustained for at least 2 days, but the transcript levels of both genes gradually returned to normal by day 5 (Lung, 2004). These results indicate that both TS and DBAT genes can be regulated by MJ, suggesting that cell cultures transformed with both genes may increase taxoids.

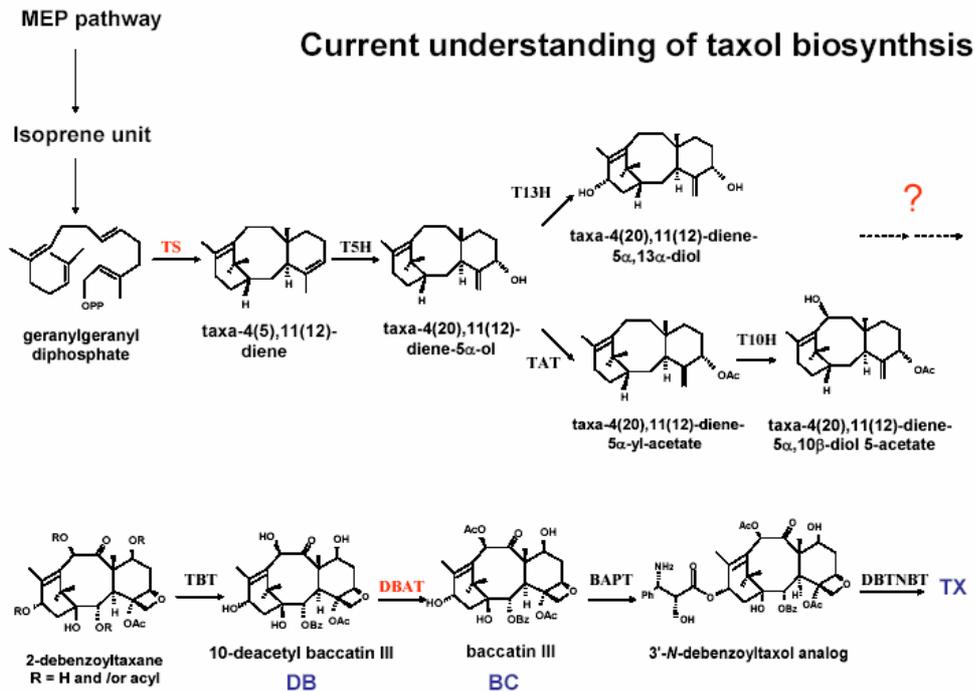


Figure 1. Current understanding of taxol biosynthesis

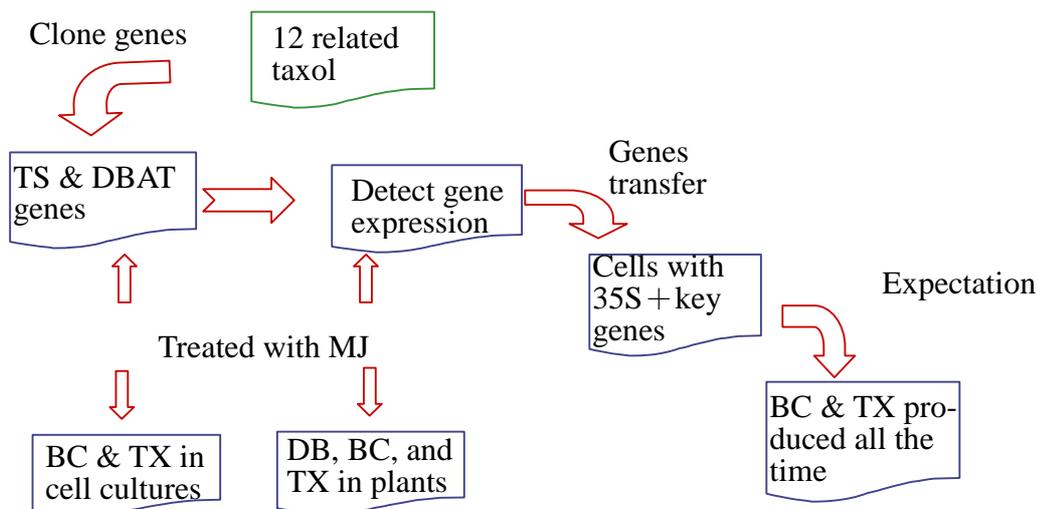


Figure 2. The flow chart showing increase in taxoid yield by gene transformation

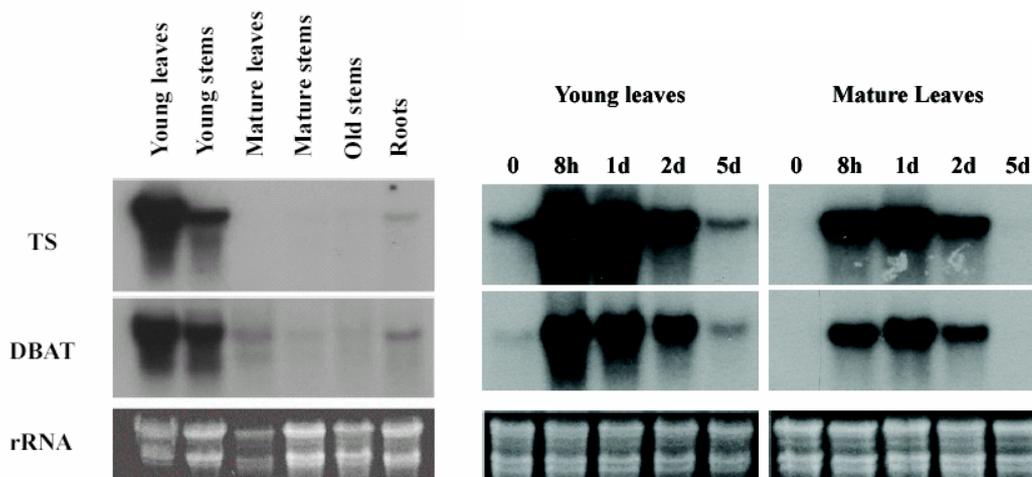


Figure 3. The expression levels of the TS and DBAT genes without (A) and with (B) MJ treatment

### 7. Construction of sense/antisense DBAT and TS genes

We constructed sense and antisense DBAT and TS genes as shown in Figure 4. The strong promoter – 35S promoter was used.

NPTII gene was used to select transformed lines. At present we have obtained several transformed cell lines (Table 3). Some transgenic cell lines with sense DBAT gene have been cultured in suspension stage, while others in callus stage.

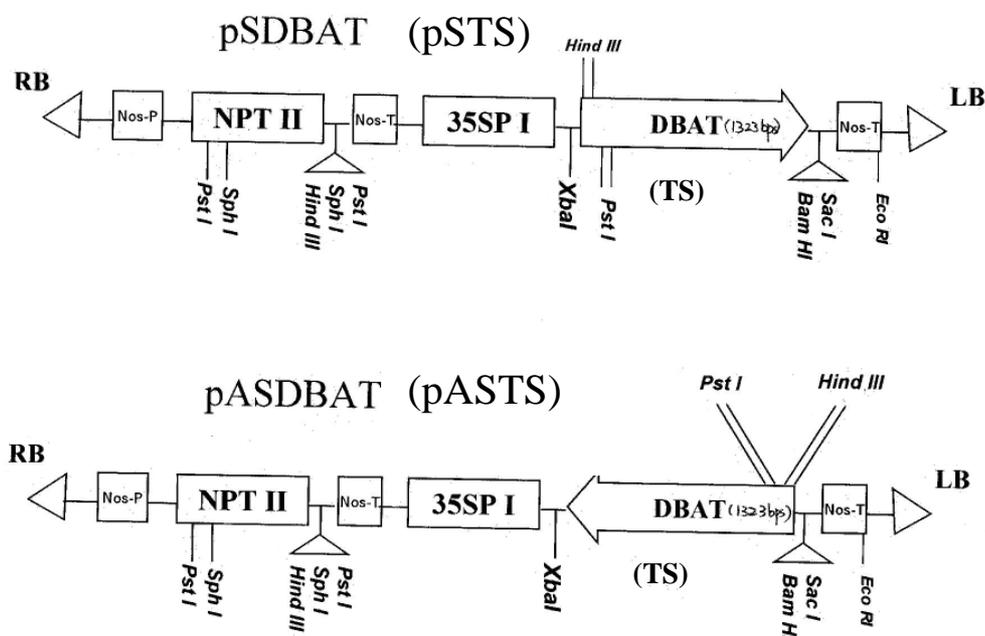


Figure 4. Construction of sense and antisense DBAT and TS genes

**Table 2.** The performance of cell lines with/without MJ treatment.

Cell lines	MJ	Growth %	DB	BC	Taxol
41	-	15-70	0-29	0-81	0-10
	+	10-40	0-48	0-365	0-52
Best lines	-	63	10	81	16
			LineA		LineB
	+	40	48	365	80

**Table 3.** Transformed cell lines and their culture stages.

Transformed cell lines and cultures		
Sense-DBAT	antisense-DBAT	Sense-TS
76	41	28
Cell cultures	Callus cultures	Callus cultures

## 8. Performance of transformed cells

We have obtained putative transformed cell lines. Some cell lines transformed with sense DBAT gene were confirmed by using PCR to amplify the 35S/nosT fragments. Though we are interested in the responses of the different transformed cell lines, but presently, only transformed sense-DBAT cell cultures were investigated. First a transformed cell line was induced from E7 clone, which produced only BC. The callus and cell cultures induced from this clone did not produce any taxoids, even after treatment with MJ. Surprisingly, the transformed callus produced BC and taxol. However, in cell cultures the taxoids content became very low. When treated with MJ, both BC and taxol increased significantly. This indicates that for taxoids production an expression of other genes is required, which appears to be regulated by MJ.

The other transformed cell lines was from R5 clone, which contained high concentration of taxoids. Although the callus and cell cultures derived from R5 plants produced few taxoids, taxoid yield increased when treated with MJ. Unlike transformed cells of E7, the

transformed cell cultures did not increase taxoids. These required MJ treatment to enhance BC production. BC in transformed cultures with MJ treatment was 2.5 times higher than normal cultures. Thus, this confirmed the previous observation that the greatest yield of taxoids is not controlled by DBAT alone.

**Table 4.** The response of transformed cultures derived from low taxoids lines.

E7 Clone	DB		BC		Taxol	
	Normal	sDBAT	Normal	sDBAT	Normal	sDBAT
Seedling (ppm)	0		460.5		0	
Callus (ppm)	0	0	0	37.5	0	36.5
Cell (mg/L)	0	0	0	3.6	0	0
Cell +MJ (mg/L)	0	0	0	75.1	0	7.8

**Table 5.** The response of transformed cultures derived from high taxoids lines.

R5 Clone	DB		BC		Taxol	
	Normal	sDBAT	Normal	sDBAT	Normal	sDBAT
Seedling (ppm)	2570		158		34.2	
Callus (ppm)	0	0	1.8	0	0	0
Cell (mg/L)	0	0	0	0	0.6	0
Cell +MJ (mg/L)	0	1.4	83.2	202	20.8	5.6

## 9. Conclusion

In the present study, we found that MJ enhanced the expression of TS and DBAT genes in plants. We expected that cells transformed with sense DBAT gene might increase taxoids yield, but not that transformed cultures would produce taxoids without MJ treatment. The model we propose in this study may be modified further to include more genes for testing. However, the function of genes we cloned are

still waiting for the performance of the cells transformed with sense TS and antisense DBAT genes.

## References

- [ 1 ] Chang, S.-H., Ho, C.-K., Chen, Z.-Z. and Tsay, J.-Y. 2001. Micropropagation of *Taxus mairei* from mature trees. *Plant Cell Reports*, 20:496-502.
- [ 2 ] Chang, S.-H., Ho, C.-K. and Tsay, J.-Y. 2004. Cell cultures and taxane production of *Taxus mairei*. *Taiwan Journal of Forensic Sciences*, 19, 1: 43-52.
- [ 3 ] Chang, S.-H., Ho, C.-K. and Tsay, J.-Y. 2005. Effect of cold storage on the survival, growth, and taxane content of *Taxus mairei* shoots in vitro. *Taiwan Journal of Forensic Sciences*, 20, 1: 49-59.
- [ 4 ] Chang, S.-H. and Yang, J.-C. 1996. Enhancement of plant formation from embryo cultures of *Taxus mairei* using suitable culture medium and PVP. *Botanical Bulletin of Academia Sinica*, 37: 35-40.
- [ 5 ] Chen, K.-P., Ho, C.-K. and Kuo, S.-R. 2003. Enhancement of *Agrobacterium rhizogenes* on root formation of *Taxus mairei* cuttings of mature trees. *Taiwan Journal of Forensic Sciences*, 18, 3: 213-223.
- [ 6 ] Chen, K.-P., Kuo, S.-R. and Ho, C.-K. 2004. Growth performance and taxane content of *Taxus mairei* cuttings with roots induced by *Agrobacterium rhizogenes*. *Taiwan Journal of Forensic Sciences*, 19, 2: 133-142.
- [ 7 ] Christopher, J. 1993. Taxol: search for a cancer drug. *Bioscience*, 43: 133-136
- [ 8 ] Denis, J. N. and Greene, A. E. 1988. A Highly, practical approach to natural Taxol. *Journal of the American Chemical Society*, 110: 5917-5919.
- [ 9 ] Ho, C.-K., Chang, S.-H. and Chen, Z.-Z. 1997. Content variation of taxanes in needles and stems of *Taus mairei* trees naturally distributed in Taiwan. *Taiwan Journal of Forensic Sciences*, 12, 1: 23-37.
- [10] Ho, C.-K., Chang, S.-H. and Tsai, J.-Y. 2000. Seasonal variation in taxane concentrations of different aged needles from wild trees and ortets of *Taxus mairei* (Lemee & Levl.) Hu ex Liu. *Taiwan Journal of Forensic Sciences*, 15, 3: 365-377
- [11] Mirjalili, N. and Linden, J. C. 1996. Methyl jasmonate induced production of taxol in suspension cultures of *Taxus cuspidata*: ethylene interaction and induction models. *Biotechnology Progress*, 12: 110-118
- [12] Lung, Jr H. 2004. Molecular characterization and expression analysis of taxadiene synthase and 10-deacetyl baccatin III acetyltransferase from *Taxus mairei*. Ph.D. Dissertation, Michigan Technological University.
- [13] Ojima, I., Habus, I., Zaho, M., Zucco, M., Park, Y. H., Sun, C. M. and Brigaud, T. 1992. New and Efficient Approaches to the Semisynthesis of Taxol and Its C-13 Side Chain Analogs by Means of b-Lactam Synthone Method. *Tetrahedron*, 48: 6895-7012.
- [14] Walker, K. and Croteau, R. 2000. Molecular cloning of a 10-deacetyl baccatin III-10-O-acetyl transferase cDNA from *Taxus* and functional expression in *Escherichia coli*. *Proceedings of the National Academy Sciences, USA*, 97: 583-587.
- [15] Wildung, M. R. and Croteau, R. 1996. A cDNA clone for taxadiene synthase, the diterpene cyclase that catalyzes the committed step of taxol biosynthesis. *Journal of Biological Chemistry*, 271: 9201-6204
- [16] Yukimune, Y., Tabata, H., Higashi, Y. and Hara, Y. 1996. Methyl jasmonate-induced overproduction of paclitaxel and baccatin III in *Taxus* cell suspension cultures. *Nature Biotechnology*, 14: 1129-1132.

